

Work Order ID 122211

\*122211\*

Page 1

July-10-14 11:29:34 AM

Item ID: D3458-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Step Mounting Plate

Stop \*NS2\*

Start Date: 7/10/14 Start Qty: 32.00

\*32\*

Cust Item ID:

Required Date: 7/10/14 Req'd Qty: 32.00

\*32\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-07-10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3458	Rev A								

100

0.00

\*100\*

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3458

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

(33) mm 14/07/16

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

(33) mm 14/07/16

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
27  
9-13  
MH/16

33  
Cen

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Item ID: D3458-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Step Mounting Plate  
Start Date: 7/10/14 Start Qty: 32.00 **\*32\*** Cust Item ID:  
Required Date: 7/10/14 Req'd Qty: 32.00 **\*32\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Small Fab Small Fab	Small Fab  Memo Deburr parts per dwg D3458	0.00 0.00	<div style="text-align: center;"> DAS 27 9-89 N/A 4/1/16 </div>						
140 <b>*140*</b> QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 0.00							
150 <b>*150*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>WPA003</u>  Memo *** STOCK IN STEP CELL***	0.00 0.00							

33x 14-7-18  
DAS  
28  
9-89

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Item ID: D3458-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Step Mounting Plate

Stop \*NS2\*

Start Date: 7/10/14

Start Qty: 32.00

\*32\*

Cust Item ID:

Required Date: 7/10/14

Req'd Qty: 32.00

\*32\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

MLJ 14-07-21

MF  
14-7-18

# Picklist Print

July-10-14 11:29:37 AM

Page 1

Work Order ID: 122211

\*122211\*

Parent Item: D3458-1

\*D3458-1\*

Parent Item Name: Step Mounting Plate

Start Date: 7/10/14

Required Date: 7/10/14

Start Qty: 32.00

Required Qty: 32.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased	No			100	f	66.1168	0.0427	2			

\*M6061T6B0 187X04 000\*

6061-T6 Bar .187 x 4.00

\*\*

mm 14/07/16



Location

MAT051

m128265

m129411

m125590

Loc Qty

66.116842

16.116842

50

Loc Code

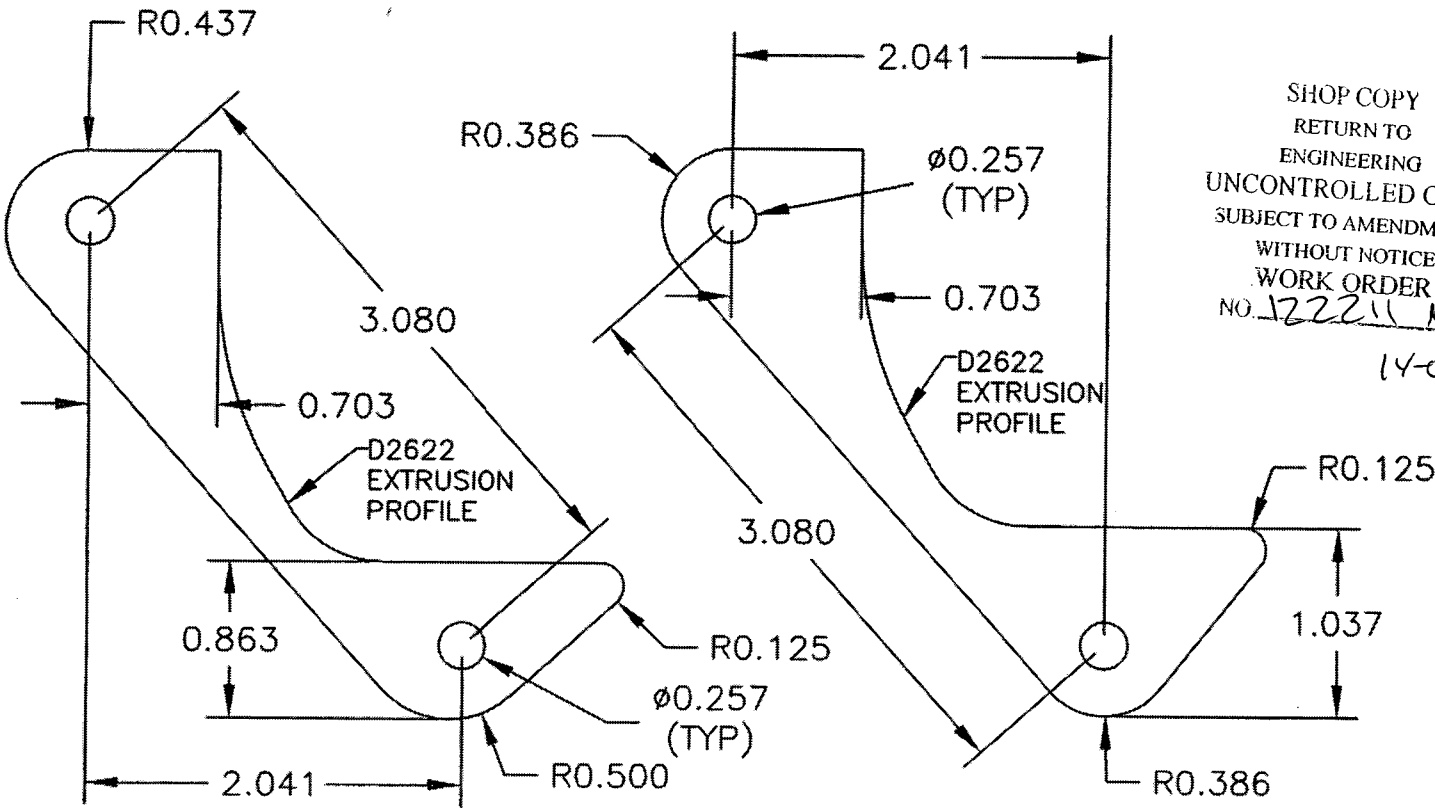
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
(2.)





SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 122211 MLCJ  
14-07-10

DESIGN		DRAWN BY		DART AEROSPACE USA, INC.	
041		041		PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.		REV. A	
DATE		D3458		SHEET 1 OF 1	
05.09.23		STEP MOUNTING PLATE		SCALE	
A	05.09.23	NEW ISSUE		1:1	



D3458-1 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
05/11/14

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